

Work Order ID 56377

February 22, 2010 11:57:21 AM



Page 1

Item ID: D3800-1-200

Accept



Setup Start



Revision ID:

Stop



Item Name: Hook and Loop Strip (2" Soft)

Start Date: 2/22/10 Start Qty: 75.00



Cust Item ID:

Required Date: 2/26/10 Req'd Qty: 75.00



Customer:

Reference:

Approvals:

Process Plan: 

Date: 10-2-22

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D3800	Rev B

100

0.00



PURCHASING

Purchasing

Memo

0.00


Purchasing

Issue P/O: 11396

Purchase Part Number: 9776K123 (5FT), 9776K127(10FT), 9776K19(15FT), 9776K29(30FT), 9776K132 (50FT), 9776K39(75FT), 9776K94(combination pack)

Supplier: McMASTER CARR

Certificate of conformity is required

 10-2-22
(75)

110

0.00



Receive & Inspect for Damage & Mat'l Certs


Packaging

Memo

0.00

Packaging

Ensure Material Release Note is attached

 2/23/10 (2)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Process Plan:

Date:

Tooling:

Date:

Run Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

120

QC6- Inspect dimensions to drawing

0.00



QC

Memo

0.00

Quality Control

8.06/09

x75
11/20/11

130

Identify as per dwg & Stock Location:

0.00



Packaging

Memo

0.00

Packaging

11/13/10 72

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

10/03/11

PL 10-3-10

69

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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NOTE: Date & initial all entries

Picklist Print

February 22, 2010 11:57:25 AM

Page 1

Work Order ID: 56377



Parent Item: D3800-1-200



Parent Item Name: Hook and Loop Strip (2" Soft)

Start Date: 2/22/10

Required Date: 2/26/10

Comments: IPP Rev:A 08-10-21 revB as per dwg DD verified by:EC

Start Qty: 75.00

Required Qty: 75.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
9776K94		Purchased	No				Each	0.0000	3.7500			
Flame retardent nylon Hook & Loop										Pa 10/3/9 75		

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

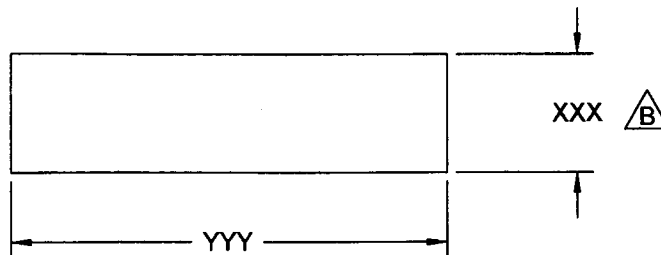
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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SPECIFICATION CONTROL DRAWING



DESCRIPTION: HOOK AND LOOP STRIP WITH ADHESIVE BACK

SPECIFICATION: D3800-1-XXX-YYY LOOP STRIP (ie. SOFT VELCRO STRIP)
D3800-3-XXX-YYY HOOK STRIP (ie. HARD VELCRO STRIP) B

WHERE 'XXX' IS WIDTH IN HUNDREDTHS OF AN INCH
AND 'YYY' IS LENGTH IN TENTHS OF AN INCH

EG. 1" WIDE BY 2.5" LONG LOOP STRIP = D3800-1-100-025
2" WIDE BY 10.0" LONG HOOK STRIP = D3800-3-200-100

PART NUMBER	WIDTH	PURCHASE	
D3800-1-100-YYY LOOP STRIP	1.0	McMASTER CARR P/N: 9776K122, 9776K126, 9776K18, 9776K28, 9776K131, 9776K38	B
D3800-3-100-YYY HOOK STRIP	1.0	McMASTER CARR P/N: 9776K97, 9776K113, 9776K13, 9776K23, 9776K117, 9776K33	B
D3800-1-100-YYY & D3800-3-100-YYY (PURCHASED AS COMBINATION PACK)	1.0	McMASTER CARR P/N: 9776K72, 9776K76, 9776K79, 9776K84, 9776K88, 9776K93	B
D3800-1-200-YYY LOOP STRIP	2.0	McMASTER CARR P/N: 9776K123, 9776K127, 9776K19, 9776K29, 9776K132, 9776K39	
D3800-3-200-YYY HOOK STRIP	2.0	McMASTER CARR P/N: 9776K98, 9776K114, 9776K14, 9776K24, 9776K118, 9776K34	
D3800-1-200-YYY & D3800-3-200-YYY (PURCHASED AS COMBINATION PACK)	2.0	McMASTER CARR P/N: 9776K73, 9776K77, 9776K81, 9776K85, 9776K89, 9776K94	

NOTES:

- 1) MATERIAL: WOVEN NYLON HOOK AND LOOP WITH ADHESIVE BACK
BEIGE COLOR
ACCEPTABLE SUPPLIERS PER ABOVE TABLE
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: N/A

RELEASED

B	ADD 1" WIDTH OPTION, "XXX-YYY" WAS "XXX", ADD ADDITIONAL McMASTER PART NUMBERS	CP	08.09.09
A	NEW ISSUE	CP	08.06.18
REV.	DESCRIPTION	BY	DATE
DESIGN	<i>GP</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	<i>GP</i>		
CHECKED	<i>PH</i>	DRAWING NO. D3800	REV. B
MFG. APPR.	<i>BE</i>	SHEET 1 OF 1	
APPROVED	<i>MP</i>	TITLE	SCALE
DE APPR.	<i>MP</i>	HOOK AND LOOP STRIP	NTS
DATE	08.09.09	<small>COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	

W/O:		WORK ORDER CHANGES					
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NOTE: Date & initial all entries

DART
aerospace
Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PO REPRINT

Purchase Order ID PC

Purchase Order Date 2/22

PO Print Date 2/22

Page Number 1 of 1

Order From :

VU-MCM001

MCMaster-CARR SUPPLY CO.
P.O. BOX 7690
CHICAGO, IL 60680-7690
US

Contact Name

Vendor Phone 330 995 5500

Vendor Fax 330 995 9600

Vendor Account Nbr

Buyer

Chantal Lavoie

Requisition Nbr

Tax Resale Nbr 10127-2607

Terms Net 30

Currency USD

FOB

Ship To :

DART AEROSPACE LTD

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Line Nbr	Reference Revision ID Vendor Part Number	Description Mfg ID	Req Date Taxable	Req. Qty Unit of Measure	Ship Method	Unit Price
1	63215K52	Bearing Spherical	2/25/10 Yes	20.00 Each	Purolator ground	\$16.6700
		Special Inst:	AS PER DWG: D3965 REV: A B=56384			
2	9610K17	GROMMET	2/25/10 Yes	✓ 10.00 Each	Purolator ground	\$11.9000
		Special Inst:	AS PER DWG: D3619 REV: A BATCH= 56383			
3	9776K94	Flame retardant nylon Hook & Loop	2/22/10 Yes	75.00 Each	Purolator ground	\$2.2390
		Special Inst:	As per DWG: D3800 Rev: B Batch# 56377 Batch= 56393			

PO Total:

No substitution or deviat
consent.
Certificate of Conformity
Certification required wh

Change Nbr: 5

Change Date: 2/22/10

DART AEROSPACE LTD
1270 ABERDEEN ST
HAWKESBURY

ON

K6A 1

**YOUR PURCHASE
ORDER NUMBER**

P011396

Today's Date: 3/08/10

MCMASTER-CARR
200 AURORA INDUSTRIAL PKWY
AURORA OH 44202

IF THERE ARE ANY QUESTIONS ABOUT THIS
SHIPMENT CONTACT OUR SALES DEPARTMENT
(330)995-5500

PAG

1

MCM

71641

Warehouse Location	McMaster Carr Part Number	Fill Quantity	Item Description	Your Line	Your Order	This Shipme
	9776K 94 REC	1 PK	FLAME-RETARDANT NYLON HOOK AND LOOP 2"W X 75'L, ADHESIVE BACK, BEIGE PKG = 75 FT/PK Unit Price: 171.17 PK Extended Amount: 171.17 Order Charges Merchandise Amount: 171.17 Sales Tax: 8.56 Total: \$179.73 <i>5/10/03/09</i>	1	1 PK	

221643200 3/08/10 9:23 7164148-11 1

DART AEROSPACE LTD
RECEIVING PO 0024281350

REFER TO:

CAN

REP

377 LNS: 1

EST # PKG 1
WEIGHT

PACKER	Number of CARTONS	FILLER
		<i>[Signature]</i>



CYCLE

REC

T3PKP
44821
FW1BSP43
00001